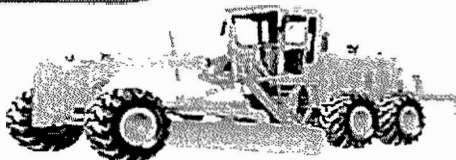


**PRODUCT BULLETIN**

**USCO** SpA



**GRADER PARTS FOR CATERPILLAR - G & H SERIES**



Description	Qty	120G	120H	12G 130G 140G	12H 140H	14G 14H	16G	16H
<b>1) Front Axle</b>								
Socket, Tie Rod LH	1	1313738 (9D6524)	1313738 (9D6524)	1313738 (9D6524)	1313738 (9D6524)	1416136 (8W4618)	1416136 (8W4618)	1416136 (8W4618)
Socket, Tie Rod RH	1	1313737 (9D6523)	1313737 (9D6523)	1313737 (9D6523)	1313737 (9D6523)	1416137 (8W4620)	1416137 (8W4620)	1416137 (8W4620)
Tie Rod	1	1313739 (9D6521)	1313739 (9D6521)	1313739 (9D6521)	1313739 (9D6521)	1416142 (9D8411)	1416143 (9D5098)	1416143 (9D5098)
Socket, Strg Cyl	2	1313736 (6G1780)	1313736 (6G1780)	1313736 (6G1780)	1313736 (6G1780)	1416138 (8W4621)	1416138 (8W4621)	1416138 (8W4621)
Spindle, Wheel	2	8W8628 (5T8141)	1473400 (8W8610)	1473400 (8W8610)	1473400 (8W8610)	1473401 (8W2358)	1473402 (8D1836)	1473402 (8D1836)
Duo Cone, Seal Group	2	9W7209	9W6645	9W7209	9W6645	9W7211	9W7215	9W7215
Pins & Bushes	a/r	Refer Parts Book for Part Numbers						
<b>2) Circle Drive Box</b>								
Housing-W/out Bush	1	2G7829	8D9804	8D9804	1104652	2G5876		
Housing-With Bush	1		6G1908	6G1908	1104655		5T8058	
Bush Dr/Shaft-Hsg	1	8D7426	8D7426	8D7426	1067128	9D5942	3J2333	3J2333
Gerotor Unit	1	1053196	1053196	1053196	1053196	1053196	9T5977	9T5977
Coupling, drive	1	9D1491	9D1491	9D1491	9D1491	9D1491	9D1491	9D1491
Pinion, Circle Reverse		8W5092 2618553	8W5092 2618553	8W5092 2618553	8W5092 2618553	8W5093 2607799	8W4347 2618555	8W4346 2618555
Cover, Housing	1	6G5534	6G5534	6G5534	1104654	6G6238	6G1539	6G1539
<b>a) Standard Circle Drive Group</b>								
Worm Gear Std	1	9D1142	9D1142	9D1142	9D1142	9D5741		
Gear (Aluminium)	1	8D5344	1067130	8D5344	1067130	9D5746		
Drive Shaft	1	8D7427	1067131	8D7427	1067131	9D5921		
Bush, Dr/Shaft-Cover	1	8D7173	1067129	8D7173	1067129	8D7173		
Thrust Washer	1	8D7425	8D7425	8D7425	8D7425	9D5941		

Description	Qty	120G	120H	12G 130G 140G	12H 140H	14G 14H	16G	16H
<b>b) Slip Clutch Circle Drive Group</b>								
Worm Gear	1	9D1142	9D1142	9D1142	9D1142	9D5741	5T8059	5T8059
Gear Aluminium	1	6G5533	6G5533	6G5533	6G5533	6G6241	8X4028	8X4028
Drive Shaft	1	6G5532	6G5532	6G5532	6G5532	6G6245	6G1541	6G1541
Bush Dr/Shaft - Top	1	6G5537	6G5537	8D7173	8D7173	6G5537	7J2604	7J2604
Thrust Washer	1	8D7425	8D7425	8D7425	8D7425	9D5941	8W6179	8W6179
Disc, Friction	11	6Y7953	6Y7953	6Y7953	6Y7953	6Y7953	6Y7953	6Y7953
Disc, Plate	10	2G0478	2G0478	2G0478	2G0478	2G0478	2G0478	2G0478
Seal Group, Duo Cone	1	9W6645	9W6645	9W6645	9W6645	9W6645	9W6645	9W6645
<b>3) Circle Group</b>								
Shaft, Tilt	1	6G2947	1533580	6G2947	6G2947 1533580*	6G4831	6G4831	6G4831
-Nuts (1.75" slotted)	2	2B2673	2B2673	2B2673	2B2673	5F3715	5F3715	5F3715
-Washer	2	1D0503	1D0503	1D0503	1D0503			
Bush, Frame	2		2A7089		2A7089			
Weld-in Segment	a/r	5T4267	5T4267	5T4267	5T4267	5T2333	5T2333	5T2333
Bush, Bottom shaft	8	8W4167	8W4167	8W4167	8W4167	8W4167	8W4167	8W4167
Circle Shoes	6	5T2926 6G4526	6G4526	6G4526	6G4526	6G4173	6G4173	6G4173
Wear Strip C – Bronze	11	5T2925 6G4525	6G4525	6G4525	6G4525	6G4372	6G4372	6G4372
Wear Strip C - Plastic	11	1289656	1289656	1289656	1289656	1289655	1289655	1289655
Wear Plate - Bronze	6	6G4524	6G4524	6G4524	6G4524	2G6742	2G6742	2G6742
Wear Plate - Plastic	6	1289654	1289654	1289654	1289654			
* Late Series 140H								
<b>4) Mould Board</b>								
Bracket LH Serrated	1	8W1752		8W1752				
Bracket RH Serrated	1	8W1753		8W1753				
Bracket LH Smooth	1	8W1755		8W1755				
Bracket RH Smooth	1	8W1756		8W1756				
Bracket LH No Rack	1	8W4066	1125060	8W4066	1125060	6G9430	6G9423	
Bracket RH No Rack	1	8W4067	1125061	8W4067	1125061	6G9431	6G9432	
Bush, Bracket	2		1048655	1048655	1048655			
Side Plate 4 Hole	2	6D5415		6D5415				
Side Plate 3 Hole	2	8W1749	8W1749	8W1749	8W1749	1047238	1047238	1047238
Bracket, Tilt (Narrow)	1	8W1751	8W1751	8W1751	8W1751			
Bracket, Tilt (Wide)	1		1598127		1598127			
U Wear Strip (C) Std	1	5T8367	5T8367	5T8367	5T8367			
U Wear Strip (C) Wide	1		1781685		1781685			